

Application No. – not yet assigned --
Preliminary Amendment Dated January 20, 2004

AMENDMENTS TO THE SPECIFICATION:

On page 1, after the title MOLD APPARATUS AND METHOD FOR ONE STEP
STEAM CHEST MOLDING please insert the following heading and paragraph:

- - **CROSS-REFERENCE TO RELATED APPLICATION**

This application is a continuation application of U.S. Application Serial No. No.10/053,055,
filed on November 9, 2001, entitled Mold Apparatus and Method for One Step Steam Chest
Molding, the entire contents of which are hereby incorporated by reference. - -

Please replace the paragraph beginning at page 6, line 10 with the following new paragraph:

- - U.S. Patent No. ~~5,582,89~~ 5,582,789 (Stein et al.) discloses a vehicle door panel
manufacturing method that includes a first membrane with a foam back, an apertured second
membrane spread adjacent the foam backing of the first membrane, and a moldable rigid polymeric
material providing a backing for the second membrane and supporting the membrane. - -